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Asymmetric induction in the conjugate addition of thioacetic acid to methacrylamides with chiral auxiliaries

Byung Hyun Kim, Hee Bong Lee, Jae Kwang Hwang and Young Gyu Kim*

School of Chemical and Biological Engineering, Seoul National University, Seoul 151-744, Republic of Korea

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Abstract—The conjugate addition of thioacetic acid to methacrylamides with chiral C_2 -symmetric *trans-2*,5-disubstituted pyrrolidines afforded the addition products in excellent stereoselectivities (>99% de) and good yields (80–90%). The high selectivity was attributed mainly to the steric effect of the chiral auxiliaries. The cyclic nature of the chiral auxiliaries seemed also important for both the stereoselectivity and the reaction rate. Acidic hydrolysis of the adduct containing $(2R,5R)$ -bis(methoxymethyl)pyrrolidine gave (S)-3-mercapto-2-methylpropanoic acid, a key intermediate for captopril, in 98% ee and 96% yield. The chiral auxiliary was recovered in the demethylated form of $N\text{-}Boc-(2R,3R)\text{-}bis(hydroxymethyl)pyrrolidine in 90% yield.$ 2005 Elsevier Ltd. All rights reserved.

1. Introduction

Chiral β -mercaptocarboxylic acid derivatives are the key intermediates in the synthesis of some pharmaceutically important compounds, such as antihypertensives capto- $pril¹$ $pril¹$ $pril¹$ and diltiazem^{[2](#page-5-0)} (Fig. 1). These can be prepared in principle by the asymmetric conjugate addition of a thiol group to substituted acrylic acids or their derivatives.^{[3](#page-5-0)} The conjugate addition reactions have been widely used as an important method for the synthesis of complex organic molecules.[4](#page-5-0) The recent progress in asymmetric catalysis^{[5](#page-5-0)} as well as stereocontrol by chiral auxiliaries^{[3,6](#page-5-0)} has shown that they could be effective methods for the asymmetric control of conjugate addition reactions. However, there have not been many reports on the ste-reoselective conjugate addition of the thiol group^{[3,5b,g,7,8](#page-5-0)}

Figure 1.

and the search for a highly stereoselective conjugate addition reaction of the sulfur functionality still remains a worthwhile challenge.

As part of a program for developing an efficient way to prepare captopril and its derivatives, we have investigated the synthesis of chiral 3-mercapto-2-methylpropanoic acid via asymmetric conjugate addition of the thiol to methacrylamides with a chiral auxiliary. Excellent stereoselectivities over 99% de were observed in the conjugate addition to acrylic acid derivatives with C_2 symmetric pyrrolidines under mild reaction conditions and we herein report the results as follows.

2. Results and discussion

We began our investigation by examining the addition reactions of thioacetic acid to methacrylamides 1 that contain L-proline or its derivatives as a chiral auxiliary ([Table 1\)](#page-1-0). The required amides 1a–e were easily prepared from the coupling reactions between methacryloyl chloride and L-proline or its derivatives. However, no useful selectivities were observed although some improvement in the selectivity was shown with the proline ester or amine derivatives (entries 2–5 vs 1). The sense of the asymmetric induction is also opposite to the desired one. The comparable asymmetric induction results were reported for similar compounds in the literature.[8](#page-5-0) We thought that the low selectivity was due to the flexible conformation of the amide linkage of the

^{*} Corresponding author. Tel.: +82 2 880 8347; fax: +82 2 885 6989; e-mail: ygkim@snu.ac.kr

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Table 1. Conjugate addition of thioacetic acid to methacrylamides of L-proline or its derivatives

^a Determined by gas chromatography.

L-proline derivatives in the addition reactions. Therefore, introduction of the chiral auxiliaries with C_2 -symmetry around the nitrogen atom would produce the same chiral environment toward either face of the double bond of the methacrylamide, resulting in the higher selectivity.

It has been well established that auxiliaries with a C_2 symmetry show good performance as a stereochemical director to provide a high level of asymmetric control in several reactions such as reductions, ^{9a-c} Diels-Alder reactions, $9d,e$ halolactonizations, $9f,g$ and alkylation reactions of enolates.^{9h,i} While the conjugate addition reactions of alkyl radicals were known with moderate to good selectivity,^{[10](#page-5-0)} few studies using a C_2 -symmetric chiral auxiliaries have been reported in the conjugate addition of a thiol group.

First, commercially available (2S,5S)-bis(methoxymethyl)pyrrolidine was used as a chiral auxiliary and its condensation reaction with methacryloyl chloride gave 4a in 82–92% yield. The conjugate addition reaction of 4a with thioacetic acid afforded the addition product 6a as a major product in excellent stereoselectivity (>99% de) and high yield (90%) (Scheme 1). The addition product 5b, which has the same configuration at the α -carbon to the carbonyl group as that of captopril, was also obtained as a major product in a similar selectivity and yield when the enantiomeric $(2R,5R)$ bis(methoxymethyl)pyrrolidine was employed (Table 2, entry 1). The ratio of the diastereomeric product mixture was determined by a GC analysis. Authentic amide 5b and the 1:1 diastereomeric mixture of 5b and 6b were also prepared from the coupling reactions of (S)-3-acetylthio-2-methylpropanoic acid 9 and racemic 3-acetylthio-2-methylpropanoic acid with 4b, respectively ([Scheme 3](#page-2-0)). Compound 9 was obtained separately from

Table 2. Conjugate addition of thioacetic acid to methacrylamides with C_2 -symmetric chiral auxiliaries

the acidic hydrolysis of commercially available captopril.

Other C_2 -symmetric auxiliaries were examined further to account for the observed selectivity in the addition reactions (Table 2). Use of the commercially available acyclic (S,S)-N,N-bis(phenylethyl)amine resulted in the lower selectivity while the addition reaction was quite slow (entry 2). However, the conjugate addition of thioacetic acid to methacrylamide 4d containing (2S,5S)-dimethylpyrrolidine afforded 5d as a major product in excellent selectivity $(>99\%$ de) and good yield (82%) (entry 3). The required chiral amine, (2S,5S)-dimethylpyrrolidine, was synthesized according to the literature.^{[11](#page-5-0)} It was necessary to test whether the selectivity was induced by the chelating effect from the methoxymethyl group.[8](#page-5-0) There is no adjacent heteroatom in the chiral auxiliary used for 4d that can play a role of the chelation. Hence, the origin of the asymmetric induction herein is not necessarily the chelating effect but mainly the steric effect from the C_2 -symmetric structure of the chiral auxiliary ([Scheme 2](#page-2-0)). The enol form A after the addition of thioacetic acid to the s-cis conformer would be formed faster than B that is obtained by addition to the s-trans conformer because the larger $CH₂SAc$ group prefers to be away from the sterically demanding pyrrolidine ring. The similar distorted conformation was proposed to be favored by Giese et al. for the radical conjugate addition reactions.10a The planar enamine-like structure would also experience the severe steric hindrance from the sub-stituents at C-2 and C-5 positions of the pyrrolidine.^{[12](#page-5-0)} Then, the protonation would take place from the top face to give the (S) -configuration with the pyrrolidine chiral auxiliary having the $(2R,5R)$ -configuration. It

Scheme 1. Asymmetric conjugate addition of AcSH to 4a.

Scheme 2. Probable conformations for the protonation.

seems also important for the chiral auxiliary to have a rigid structure in order to generate a similar chiral environment around the nitrogen atom. The addition reaction proved much faster with the cyclic auxiliaries, as well.

Finally, several reaction conditions for effective hydrolysis of the adduct 5b were screened to yield 3-mercapto-2 methylpropanoic acid without much racemization and to recover the chiral auxiliary efficiently (Scheme 3). Heating 5b in aqueous 3 M HCl under reflux produced mercapto acid 7 and the monodemethylated auxiliary **8b** ($R = Me$) in 96% and 90% yield, respectively. The enantiomeric purity of 7 was determined after converting it back to the starting amide 5b whose diastereomeric purity could be analyzed with GC. About 3% of racemization was observed. Milder reaction conditions such as lower temperature at 70 °C or the use of aqueous 1 M HCl did not reduce the degree of the racemization much. The least racemization was realized with BBr₃. When $5b$ was treated with $BBr₃$ at room temperature

Scheme 3. Reagents and conditions: (i) BBr_3 in CH_2Cl_2 , 0.5 h and then aq 1.0 M HCl, 70 °C, 4 h; 7, 96% and 8a (R = H), 90%; (ii) Ac₂O, aq 1.0 M NaOH, 92%; (iii) $(COCl)_2$, then $(2R,5R)$ -bis(methoxymethyl)pyrrolidine, TEA, CH_2Cl_2 , 86%; (iv) Boc₂O, TEA, t-BuOH/ H2O, 90%.

followed by heating in aqueous 1 M HCl at 70 \degree C, 7 was obtained with an enantiomeric purity of 98%. This result was also confirmed by the reaction of 7 with TFAA followed by the GC analysis using a chiral column, β -dex-110, SUPELCO. However, adduct 5d was quite resistant to several hydrolytic conditions and no hydrolysis product was obtained in the present study. The chiral auxiliary in 5b was recovered as the didemethylated form $8a (R = H)$ that could be recycled to the starting $(2R,5R)$ -bis(methoxymethyl)pyrrolidine after a simple dimethylation reaction without any loss of enantiomeric purity. The enantiomeric purity of 8a was also assessed by conversion to its N-Boc derivative, whose specific rotation was compared with that reported in the literature.^{[13](#page-5-0)}

3. Conclusions

The use of chiral trans-2,5-disubstituted pyrrolidine auxiliaries with C_2 -symmetry resulted in excellent stereoselectivities (>99% de) and good yields (80–90%) in the conjugate addition of thioacetic acid to the chiral methacrylamides. The desired chiral mercapto acid 7 and its enantiomer were prepared in high enantiomeric purity (98% ee) after hydrolysis, where a small degree of racemization was observed. The chiral auxiliary was recovered in the demethylated form with the same enantiomeric purity as the starting chiral auxiliary. The excellent asymmetric induction in the conjugate addition was attributed mainly to the steric effect of the chiral auxiliaries that favors the addition to the scis conformer. The cyclic nature of the chiral auxiliaries seemed also important for both the stereoselectivity and the reaction rate. The present result is another example of the C_2 -symmetric chiral auxiliary being very effective in the conjugate addition reactions and provides an alternative way to prepare the pharmaceutically important chiral b-mercaptocarboxylic acid derivatives.

4. Experimental

Materials were obtained from commercial suppliers and used without further purification. Anhydrous toluene was obtained by distillation over sodium/benzophenone ketyl. Anhydrous $CH₂Cl₂$ was distilled from calcium hydride. All glassware, syringes, needles, and magnetic bars used in the moisture-sensitive reactions were oven-dried at $120 \degree C$ for at least 4 h and stored in desiccators until use. Reactions were monitored by TLC. Commercially available TLC plates (Silica gel 60 F_{254} , Merck) were visualized under UV light (254 or 365 nm) followed by molybdophosphoric acid staining. Dry-column flash chromatography was done on silica gel 60G (particle size 5–40 lm, Merck). IR spectra were recorded with a JAS-CO model FT-IR 200. ¹H NMR and ¹³C NMR spectra were measured in CDCl₃ at 300 and 75 MHz (JEOL JNM-LA 300), respectively, unless stated otherwise. Multiplicity was denoted by s (singlet), d (doublet), t (triplet), q (quartet), qn (quintet), m (multiplet), and br (broad). Coupling constants (J) are given in hertz (Hz) . Low resolution mass spectra were obtained from a

Hewlett-Packard 6890 mass selective detector. Optical rotations were measured with a JASCO P-1030 digital polarimeter with 10 mm cells. High resolution mass spectra were obtained from a JEOL JMS-AX505WA gas chromatography–mass spectrometer.

4.1. General procedure for the preparation of methacrylamide

To methacryloyl chloride (1.04 g, 10 mmol) in CH_2Cl_2 was added secondary amine (12 mmol) and TEA $(1.3 \text{ g}, 13 \text{ mmol})$ at 0° C and then the reaction mixture warmed to room temperature. After stirring for 4–5 h, the resulting mixture was washed with aqueous 1 M HCl. The organic layer was dried over anhydrous MgSO4, filtered, and concentrated under reduced pressure. The crude product was chromatographed with $SiO₂$ to give methacrylamide.

4.1.1. 1-Methacryloyl-L-proline 1a. Colorless viscous oil $(1.67 \text{ g}, 91\%)$. $R_f = 0.1$ (hexane–EtOAc–AcOH 15:5:1); IR (film) 2981 (br), 1739, 1652, 1583, 1457, 1184 cm⁻¹; ¹H NMR δ 1.85-2.27 (m, 4H), 1.90 (s, 3H), 3.58 (m, 2H), 4.49 (dd, 1H, $J = 5.0$, 8.3), 5.20 (s, 1H), 5.27 (s, 1H), 11.1 (br s, 1H); 13C NMR (the major conformer) d 19.2, 24.5, 28.7, 49.0, 58.5, 117.3, 139.9, 171.3, 174.4; MS (EI) m/z 183 (M⁺, 3), 138 (78), 69 (100) , 41 (36); $[\alpha]_D^{23} = -137.8$ (c 1.02, CHCl₃); HRMS (EI) calcd for $\ddot{C}_9H_{13}NO_3$ 183.0895, found 183.0892.

4.1.2. 1-Methacryloyl-L-proline methyl ester 1b. Colorless oil (1.34 g, 68%). $R_f = 0.25$ (hexane–EtOAc–AcOH 15:5:1); IR (film) 1747 , 1652, 1622, 1435, 1197 cm⁻¹; ¹H NMR δ 1.85–2.05 (m, 3H), 1.97 (s, 3H), 2.23 (m, 1H), 3.62 (m, 2H), 3.72 (s, 3H), 4.48 (dd, 1H, $J = 4.4$, 8.2), 5.23 (s, 1H), 5.29 (s, 1H); ¹³C NMR (the major conformer) δ 19.5 (=CCH₃), 25.0 (CH₂CH₂), 29.1 (CH_2CH_2) , 49.0 (NCH₂), 52.1 (NCH), 58.4 (OCH₃), 117.0 ($=CH_2$), 140.6 ($= C$), 170.6 (CO), 172.0 (CO); MS (EI) m/z 197 (M+, 15), 138 (100), 69 (87), 41 (22); $[\alpha]_{\text{D}}^{23} = -79.2$ (c 1.05, CHCl₃); HRMS (EI) calcd for C_{10} H₁₅NO₃ 197.1052, found 197.1061.

4.1.3. 1-Methacryloyl-L-proline phenyl ester 1c. Pale yellowish viscous oil (2.00 g, 77%). $R_f = 0.25$ (hexane– EtOAc–AcOH 15:5:1); IR (film) 1767, 1651, 1622, 1429, 1144 cm⁻¹; ¹H NMR δ 1.99 (s, 3H), 1.99-2.21 (m, 3H), 2.42 (m, 1H), 3.70 (m, 2H), 4.71 (dd, 1H, $J = 5.4$, 8.2), 5.28 (s, 1H), 5.32 (s, 1H), 7.12–7.39 (m, 5H); ¹³C NMR (the major conformer) δ 19.5, 24.9, 28.8, 49.4, 59.0, 115.4, 117.8, 119.8, 129.3, 140.0, 156.3, 171.9, 174.9; MS (EI) m/z 166 (M⁺-OPh, 84), 138 (100), 69 (70), 41 (18); $[\alpha]_D^{22} = -71.1$ (c 1.04, CHCl₃); HRMS (CI) calcd for $C_{15}H_{18}NO_3$ 260.1287, found 260.1295.

4.1.4. (S)-1-Methacryloyl-2-(diethylaminomethyl)pyrrol**idine 1d.** Colorless oil (360 mg, 53%). $R_f = 0.70$ $(CHCl₃-MeOH₋aq NH₃ 80:18:2); IR (film) 1648,$ 1616, 1428 cm⁻¹; ¹H NMR δ 0.96-1.24 (br m, 6H), 1.79–2.10 (br m, 4H), 1.94 (s, 3H), 2.12–2.95 (br m, 6H), 3.48 (br m, 2H), 4.00 (br m, 0.3H), 4.22 (br m, 0.7H), 5.11 (s, 1H), 5.22 (s, 1H); ¹³C NMR (the major

conformer) δ 11.7, 19.5, 24.1, 28.5, 47.7, 48.7, 54.5, 55.6, 115.6, 141.5, 170.4; MS (EI) m/z 224 (M⁺, 11), 86 (100), 69 (15); $[\alpha]_D^{17} = -112.7$ (c 1.00, CHCl₃); HRMS (EI) calcd for $C_{13}H_{24}N_2O$ 224.1889, found 224.1891.

4.1.5. (S)-1-Methacryloyl-2-(benzylaminomethyl)pyrrolidine 1e. Colorless oil (1.34 g, 52%). $R_f = 0.75$ (CHCl₃-MeOH–aq NH3 80:18:2); IR (film) 3250, 2950, 1651, 1616, 1455, 699 cm⁻¹; ¹H NMR δ 1.80-2.12 (m, 5H), 1.96 (s, 3H), 2.72 (dd, 1H, $J = 6.7$, 11.7), 2.92 (dd, 1H, $J = 4.3, 11.7$, 3.44 (m, 1H), 3.57 (m, 1H), 3.84 (s, 2H), 4.06 (br s, 0.2H), 4.29 (br m, 0.8H), 5.13 (s, 1H), 5.25 (s, 1H), 7.24–7.34 (m, 5H); ¹³C NMR δ 19.7, 24.6, 29.1, 49.3, 52.0, 53.6, 56.8, 116.2, 126.7, 127.9, 128.2, 140.2, 141.7, 171.3; MS (EI) m/z 258 (M⁺, 7), 173 (22), 139 (80), 69 (42); $[\alpha]_D^{13} = -67.6$ (c 0.99), CHCl₃); HRMS (EI) calcd for $C_{16}H_{22}N_2O$ 258.1732, found 258.1738.

4.1.6. (2S,5S)-1-Methacryloyl-2,5-bis(methoxymethyl) pyrrolidine 4a and its enantiomer 4b. Colorless oil (82–92%). $R_f = 0.4$ (hexane–EtOAc–AcOH 15:5:1); IR (film) 1617, 1421, 1116 cm⁻¹; ¹H NMR δ 1.87-2.22 (m, 4H), 1.99 (s, 3H), 3.20 (m, 2H), 3.30 (s, 3H), 3.35 $(s, 3H)$, 3.41 (dd, 1H, $J = 7.3$, 9.1), 3.53 (dd, 1H, $J = 2.7, 9.3$, 4.20 (m, 1H), 4.32 (m, 1H), 5.17 (s, 1H), 5.25 (s, 1H); ¹³C NMR δ 20.0, 25.1, 26.9, 56.3, 58.5, 58.8, 71.8, 73.8, 115.8, 141.8, 171.4; MS (EI) m/z 227 $(M^+$, 0.5), 182₂ $(M^+$ -CH₂OCH₃, 100), 150² (12), 69 (63); **4a**: $[\alpha]_D^{24} = -76.5$ (c 1.00, CHCl₃), **4b:** $[\alpha]_D^{11'} = +75.0$ (c 0.98, CHCl₃); HRMS (CI) calcd for $C_{12}H_{22}NO_3$ 228.1600, found 228.1605.

4.1.7. (S,S)-N-Methacryloyl-N,N-bis(phenylethyl)amine **4c.** Colorless oil (2.49 g 85%). $\bar{R}_f = 0.4$ (hexane– EtOAc–AcOH 15:5:1); IR (film) 1633, 1433, 1225, 697 cm⁻¹; ¹H NMR (\hat{C}_6D_6): δ 1.52 (br d, 6H, $J = 6.9$), 1.78 (s, 3H), 4.72 (br q, 2H, $J = 6.9$), 4.79 (s, 1H), 4.92 (s, 1H), 7.10–7.27 (m, 10H); ¹³C NMR δ 18.5, 20.6, 54.6, 113.7, 126.9, 127.7, 140.4, 142.3, 172.7; MS (EI) m/z 293 (M+, 7), 188 (100), 174 (15), 105 (100), 69 (41); $[\alpha]_D^{23} = -95.7$ (c 1.00, CHCl₃); HRMS (EI) calcd for $C_{20}H_{23}NO$ 293.1780, found 293.1783.

4.1.8. (2S,5S)-1-Methacryloyl-2,5-dimethylpyrrolidine **4d.** Colorless oil $(1.42 \text{ g}, 85\%)$. $R_f = 0.35$ (hexane– EtOAc–AcOH 15:5:1); IR (film) 1616, 1423 cm⁻¹; ¹H NMR δ 1.09 (d, 3H, $J = 6.4$), 1.19 (d, 3H, $J = 6.4$), 1.50–1.70 (m, 2H), 1.98 (s, 3H), 2.00–2.30 (m, 2H), 4.19 (q, 1H, $J = 6.4$), 4.31 (q, 1H, $J = 6.4$), 5.13 (s, 1H), 5.19 (s, 1H); 13 C NMR δ 19.4, 20.4, 21.9, 29.1, 31.0, 52.8, 54.8, 115.3, 142.3, 171.1; MS (EI) m/z 167 $(M^+$, 50), 152 (89), 69 (100); $[\alpha]_D^{23} = +22.4$ (c 1.00, CHCl₃); HRMS (EI) calcd for $C_{10}H_{17}NO$ 167.1310, found 167.1314.

4.2. General procedure for the conjugate addition of thioacetic acid

To a stirred solution of methacrylamide (0.67 mmol) in solvent (5 mL) was added thioacetic acid (0.96 mL, 1.34 mmol) at room temperature. The stirring was continued until the methacrylamide content was smaller than 2–5% by GC analysis. The reaction mixture was then concentrated and chromatographed with $SiO₂$ to give the addition product.

4.2.1. (S)-Acetylcaptopril 2a and $1-(2'R)$ -3'-acetylthio- $2'$ -methylpropanoyl)-L-proline $3a$. Viscous oil $(2.1 g,$ 86%). $R_f = 0.05$ (hexane–EtOAc–AcOH 15:5:1) or 0.7 $(CH_2Cl_2-MeOH-AcOH 8:1:1); IR (film) 2978 (br),$ 1744, 1691, 1622, 1610, 1446, 1190 cm⁻¹; ¹H NMR δ 1.02 (d, 3H, $J = 6.8$), 1.08 (d, 3H, $J = 6.8$), 1.13 (m, 2H), 1.27–1.64 (m, 4H), 1.79–1.91 (m, 2H), 1.82 (s, 3H), 1.86 (s, 3H), 2.55–2.69 (m, 3H), 2.87–2.99 (m, 4H), 3.11–3.33 (m, 3H), 4.33 (dd, 1H, $J = 3.1$, 8.4), 4.43 (dd, 1H, $J = 3.7$, 8.4), 8.77 (br s, 2H); ¹³C NMR (C_6D_6 , 60 °C, the major conformer): δ 16.2, 16.6, 24.7, 24.8, 28.5, 28.6, 30.1, 32.6, 32.9, 38.6, 38.7, 47.2, 47.3, 59.5, 59.7, 173.5, 173.8, 174.8, 174.9, 196.1, 196.2; MS (EI) m/z 259 (M⁺, 2), 216 (39), 172 (52), 114 (33), 70 (100); HRMS (CI) calcd for $C_{11}H_{18}NO_4S$ 260.0957, found 260.0957.

4.2.2. (S)-Acetylcaptopril methyl ester 2b and $1-(2'R)$ -3'acetylthio-2'-methylpropanoyl)-L-proline methyl ester **3b.** Colorless oil (151 mg, 95%). $R_f = 0.3$ (hexane– EtOAc–AcOH 15:5:1); IR (film) 1747, 1690, 1651, 1430, 1198 cm⁻¹; ¹H NMR (C_6D_6): δ 1.11 (d, 3H, $J = 6.8$), 1.16 (d, 3H, $J = 6.8$), 1.17 (m, 2H), 1.51 (m, 6H), 1.83 (s, 3H), 1.85 (s, 3H), 2.67–2.82 (m, 3H), 3.06 (m, 3H), 3.25–3.48 (m, 4H), 3.31 (s, 3H), 3.36 (s, 3H), 4.47 (dd, 1H, $J = 4.4$, 8.0), 4.53 (t, 1H, $J = 6.0$); ¹³C NMR (CDCl₃, $60 °C$, the major conformer): 16.2, 16.5, 24.6, 24.7, 28.8, 28.9, 30.3, 32.2, 32.5, 38.0, 38.2, 46.7, 46.8, 51.7, 58.5, 58.7, 172.3, 172.4, 173.1, 195.5; MS (EI) m/z 273 (M⁺, 9), 230 (63), 214 (34), 128 (38), 70 (100); HRMS (EI) calcd for $C_{12}H_{19}NO_4S$ 273.1035, found 273.1020.

4.2.3. S-Acetylcaptopril phenyl ester 2c and $1-(2'R)-3'$ acetylthio-2'-methylpropanoyl)-L-proline phenyl ester **3c.** Colorless oil (202 mg, 90%). $R_f = 0.3$ (hexane– EtOAc–AcOH 15:5:1); IR (film) 1767, 1695, 1652, 1429, 1195, 690, 627 cm⁻¹; ¹H NMR δ 1.23 (d, 3H, $J = 6.4$), 1.24 (d, 3H, $J = 6.4$), 2.00–2.50 (m, 8H), 2.25 (s, 3H), 2.32 (s, 3H), 2.76–3.03 (m, 4H), 3.18 (m, 2H), 3.54–3.69 (m, 3H), 3.86 (m, 1H), 4.67 (dd, 1H, $J = 4.0$, 8.3), 4.72 (dd, 1H, $J = 4.1$, 8.4), 7.05–7.38 (m, 10H); ¹³C NMR (60 °C, the major conformer): δ 16.3, 16.5, 24.8, 28.9, 29.0, 30.2, 30.3, 32.2, 32.5, 38.0, 38.2, 46.7, 46.8, 58.8, 59.1, 121.2, 121.3, 125.5, 129.0, 129.1, 150.8, 170.4, 170.5, 173.3, 195.4; MS (EI) m/z 292 $(M^+$ -CH₃CO, 5), 242 $(M^+$ -OPh, 100), 214 (44), 145 (39), 70 (90); HRMS (CI) calcd for $C_{17}H_{22}NO_4S$ 336.1270, found 336.1276.

4.2.4. (2S)-1-((2'S)-3'-Acetylthio-2'-methylpropanoyl)-2-(diethylaminomethyl)pyrrolidine 2d and $(2S)$ -1- $((2'R)$ -3'acetylthio-2'-methylpropanoyl)-2-(diethylaminomethyl)**pyrrolidine 3d.** Colorless oil (105 mg, 52%). $R_f = 0.70$ $(CHCl₃-MeOH-aq NH₃ 80:18:2)$; IR (film) 1694, 1652, 1429, 795, 627 cm⁻¹; ¹H NMR (500 MHz): δ 0.87-1.04 (m, 12H), 1.06–1.23 (m, 6H), 1.85–1.99 (m, 8H), 2.10– 2.33 (m, 3H), 2.27 (s, 3H), 2.29 (s, 3H), 2.34–2.55 (m, 6H), 2.56–2.80 (m, 5H), 2.83–3.16 (m, 4H), 3.30–3.59 $(m, 4H)$, 4.00–4.18 $(m, 2H)$; ¹³C NMR (125 MHz, major conformer): d 12.2, 12.5, 16.9, 17.7, 23.9, 24.0, 28.2, 28.4, 30.9, 31.0, 32.6, 33.4, 38.8, 38.9, 47.2, 48.5, 48.6, 54.6, 54.7, 56.8, 56.9, 173.3, 173.7, 196.4, 196.5; MS (EI) m/z 300 (M⁺ , 2), 152 (3), 86 (100); HRMS (EI) calcd for $C_{15}H_{28}N_2O_2S$ 300.1872, found 300.1859.

4.2.5. (2S)-1-((2'S)-3'-Acetylthio-2'-methylpropanoyl)-2-(benzylaminomethyl)pyrrolidine 2e and $(2S)$ -1- $((2'R)$ -3'acetylthio-2'-methylpropanoyl)-2-(benzylaminomethyl)**pyrrolidine 3e.** Colorless oil (139 mg, 62%). $R_f = 0.70$ (CHCl3–MeOH–aq NH3 80:18:2); IR (film) 2969, $1694, 1645, 1428, 1135, 627 cm^{-1};$ H NMR $(500 \text{ MHz}):$ δ 1.07 (d, 3H, $J = 6.8$), 1.09 (d, 3H, $J = 6.8$), 1.69–2.30 (m, 16H), 2.65–3.03 (m, 6H), 3.20– 3.64 (m, 6H), 4.24–4.69 (m, 6H), 7.02–7.35 (m, 10H); ¹³C NMR (the major conformer) δ 16.3, 21.3, 21.5, 23.6, 27.7, 27.9, 30.2, 32.2, 32.7, 38.1, 46.3, 47.0, 51.8, 51.9, 54.5, 55.4, 126.2, 127.1, 128.6, 137.2, 171.4, 173.2, 195.2, 195.3; MS (EI) m/z 333 (M⁺, 31), 214 (37), 145 (39), 91 (44), 70 (100); HRMS (EI) calcd for $C_{18}H_{25}N_2O_2S$ 333.1637, found 333.1639.

4.2.6. $(2R, 5R)$ -1- $((2'S)$ -3'-Acetylthio-2'-methylpropanoyl)-2,5-bis(methoxymethyl)pyrrolidine 5b and its enantiomer 6a. Colorless oil (180 mg, 89%). $R_f = 0.65$ $(CH_2Cl_2-MeOH$ 20:1); IR (film) 1692, 1639, 1422, 1114 cm^{-1} ; ¹H NMR δ 1.21 (d, 3H, $J = 6.1$), 1.93 (m, 3H), 2.13 (m, 1H), 2.34 (s, 3H), 2.95 (m, 3H), 3.21 (d, 2H, $J = 6.6$), 3.28–3.38 (m, 1H), 3.32 (s, 3H), 3.35 (s, 3H), 3.60 (dd, 1H, $J = 3.1, 9.2$), 4.11 (q, 1H, $J = 7.1$), 4.24 (m, 1H); ¹³C NMR δ 17.0, 25.1, 26.8, 30.4, 33.9, 38.0, 56.8, 57.2, 58.6, 58.9, 70.9, 74.3, 174.1, 195.7; MS (EI) mlz 258 (M⁺-MeOCH₂, 67), 216 (4), 145 (13), 114 (100); **5b**: $[\alpha]_D^{19} = -46.6$ (c 1.01, CHCl₃), 6a: $[\alpha]_D^{24} = +45.9$ (c 1.01, CHCl₃); HRMS (CI) calcd for $C_{14}H_{26}NO_4S$ 304.1583, found 304.1578.

4.2.7. (S, S) -N- $((2'S)$ -3'-Acetylthio-2'-methylpropanoyl)- N, N -bis(phenylethyl)amine 5c and (S, S) - N - $((2'R)$ -3'-acetylthio-2'-methylpropanoyl)-N,N-bis(phenylethyl)amine 6c. Colorless oil (99 mg, 40%). $R_f = 0.70$ (CH₂Cl₂– MeOH 20:1); IR (film) 1689, 1634, 1435, 1137, 701, 627 cm⁻¹; ¹H NMR δ 0.52 (br d, 3H, $J = 6.2$), 1.17 (br d, 3H, $J = 6.4$), 1.63 (d, 3H, $J = 7.1$), 1.64 (d, 3H, $J = 7.1$, 1.68 (d, 3H, $J = 7.1$), 1.71 (d, 3H, $J = 7.1$), 2.17 (s, 3H), 2.26 (s, 3H), 2.60 (m, 1H), 2.70–2.88 (m, 4H), 3.05 (dd, 1H, $J = 7.7$, 13.2), 4.80 (br q, 1H, $J = 7.1$, 4.92 (br q, 1H, $J = 7.1$), 5.20 (br s, 1H), 5.77 (br s, 1H), 6.77–7.23 (m, 20H); ¹³C NMR (60 °C): δ 16.7, 19.5, 30.3, 32.9, 33.7, 38.0, 38.6, 52.7, 53.5, 127.2, 128.1, 128.4, 128.6, 140.9, 141.5, 175.1, 175.6, 195.3, 195.8; MS (EI) m/z 264 (M⁺-CH(Ph)CH₃, 70), 145 (15), 120 (100), 105 (94); HRMS (CI) calcd for $C_{22}H_{28}NO_2S$ 370.1841, found 370.1836.

 $4.2.8.$ $(2S,5S)$ -1- $((2'S)$ -3'-Acetylthio-2'-methylpropanoyl)-2,5-dimethylpyrrolidine 5d. Colorless oil (134 mg, 82%). $R_f = 0.40$ (hexane–EtOAc–AcOH 15:5:1); IR (film) 1692, 1637, 1463, 1136 cm⁻¹; ¹H NMR δ 1.12 (d, 3H, $J = 6.5$), 1.17 (d, 3H, $J = 6.5$), 1.21 (d, 3H, $J = 6.6$), 1.51–1.65 (m, 2H), 2.02–2.30 (m, 2H), 2.34 (s, $3H$), 2.80 (m, 1H), 2.94 (dd, 1H, $J = 6.8$, 13.2), 3.07 (dd, 1H, $J = 7.9$, 13.2), 4.12 (qn, 1H, $J = 6.5$), 4.24 (qn, 1H, $J = 6.5$); ¹³C NMR δ 17.2, 18.8, 22.2, 28.9, 30.5, 30.7, 34.0, 37.8, 53.1, 53.3, 172.9, 196.1; MS (EI) m/z 243 $(M_2^*, 17)$, 200 (76), 168 (20), 126 (89), 44 (100); $[\alpha]_{\text{D}}^{24} = -96.0$ (c 1.01, CHCl₃); HRMS (CI) calcd for C_{12} H₂₂NO₂S 244.1359, found 244.1363.

4.2.9. (S)-3-Acetylthio-2-methylpropanoic acid 9 and $(2R,5R)$ -N-Boc-2,5-bis(hydroxymethyl)pyrrolidine 10. To a stirred solution of 5b (50 mg, 0.16 mmol) in CH_2Cl_2 (5 mL) was added 1.0 M BBr₃ $(1.65 \text{ mL}, 1.65 \text{ mmol})$ in $CH₂Cl₂$ at room temperature. After stirring for 30 min , solvent and excess $BBr₃$ were evaporated under reduced pressure. Distilled H_2O (2 mL) was then added to the residue and the resulting solution neutralized with saturated NaHCO₃ solution. After removal of water under reduced pressure, the residue was extracted with $CHCl₃$ (3 mL) and the organic layer dried over MgSO₄, filtered, and concentrated. Aqueous 1 M HCl (3 mL) was added to the concentrate and the reaction temperature increased to 70 °C. After stirring for 4 h, the reaction mixture was extracted with EtOAc $(3 \times 5 \text{ mL})$ and the combined organic extracts were dried over MgSO4, filtered, and concentrated to afford 7 as colorless oil (19 mg, 96%). To a solution of 7 (600 mg, 5 mmol) in $H₂O$ (20 mL) were added Ac₂O (0.95 mL, 10 mmol) and NaOH (610 mg, 15 mmol) at 0° C. The reaction mixture was stirred until 7 was not observed on TLC (0.5–1.0 h) at the same temperature and then acidified by addition of aqueous 2 M HCl. The resulting mixture was extracted with CH_2Cl_2 (2 × 20 mL), and the organic layers were dried over MgSO4, concentrated, and chromatographed to give 9 (742 mg, 92%) as a colorless oil. $R_f = 0.4$ (hexane–EtOAc–AcOH 15:5:1); IR (film) 1697, 1134, 627 cm⁻¹; ¹H NMR δ 1.29 (d, 3H, $J = 7.1$), 2.35 (s, 3H), 2.73 (m, 1H), 3.05 (dd, 1H, J = 6.0, 13.6), 3.13 (dd, 1H, $J = .6$, 13.6); ¹³C NMR δ 16.6, 30.5, 31.3, 39.9, 181.0, 195.4; MS (EI) m/z 162 (M⁺, 3), 144 (2), 102 (28), 61 (20), 43 (100); HRMS (CI) calcd for $C_6H_{11}O_3S$ 163.0429, found 163.0427.

On the other hand, the aqueous layer was concentrated and $4 \text{ mL of a mixture of solvents } (H_2O-t-BuOH 1:1)$ added to the residue. To the resulting solution were added with stirring $Boc₂O$ (58 mg, 0.33 mmol) and TEA (0.070 mL, 0.50 mmol) at room temperature. After 12 h, the resulting mixture was extracted with EtOAc $(2 \times 5 \text{ mL})$. The combined extracts were dried over MgSO4, filtered, and concentrated. Chromatography of the crude product with SiO_2 gave $(2R,5R)$ -N-Boc-2,5-bis(hydroxymethyl)pyrrolidine 10 (39 mg, 90%) as colorless oil. $R_f = 0.60$ (CH₂Cl₂–EtOH–AcOH 8:1:1); ¹H NMR δ 1.49 (s, 9H), 1.63–2.18 (m, 4H), 3.45–3.67 (m, 2H), 3.68–3.76 (m, 2H), 3.90 (br m, 1H), 4.05 (br m, 1H), 4.28 br (m, 1H). $[\alpha]_D^{24} = +77.5$ (c 0.5, MeOH).¹³

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